## **Environmental Protection Agency**

pressure and the yaw and pitch angles in a flowing gas stream.

3.19 Two-dimensional (2-D) Probe. A directional probe used to measure velocity pressure and yaw angle in a flowing gas stream.

3.20 Traverse Line. A diameter or axis extending across a stack or duct on which measurements of velocity pressure and flow angles are made.

3.21 Wind Tunnel Calibration Location. A point, line, area, or volume within the wind tunnel test section at, along, or within which probes are calibrated. At a particular wind tunnel velocity setting, the average velocity pressures at specified points at, along, or within the calibration location shall vary by no more than 2 percent or  $0.3 \text{ mm H}_20 (0.01)$ in. H<sub>2</sub>O), whichever is less restrictive, from the average velocity pressure at the calibration pitot tube location. Air flow at this location shall be axial, i.e., yaw and pitch angles within ±3° of 0°. Compliance with these flow criteria shall be demonstrated by performing the procedures prescribed in sections 10.1.1 and 10.1.2. For circular tunnels, no part of the calibration location may be closer to the tunnel wall than 10.2 cm (4 in.) or 25 percent of the tunnel diameter, whichever is farther from the wall. For elliptical or rectangular tunnels, no part of the calibration location may be closer to the tunnel wall than 10.2 cm (4 in.) or 25 percent of the applicable cross-sectional axis, whichever is farther from the wall.

3.22 Wind Tunnel with Documented Axial Flow. A wind tunnel facility documented as meeting the provisions of sections 10.1.1 (velocity pressure cross-check) and 10.1.2 (axial flow verification) using the procedures described in these sections or alternative procedures determined to be technically equivalent.

Yaw Angle. The angle between the axis of the stack or duct and the yaw component of flow, i.e., the component of the total velocity vector in a plane perpendicular to the traverse line at a particular traverse point. (Figure 2G-1 illustrates the "yaw plane.") From the standpoint of a tester facing a test port in a vertical stack, the yaw component of flow is the vector of flow moving to the left or right from the center of the stack as viewed by the tester. (This is sometimes referred to as "vortex flow," i.e., flow around the centerline of a stack or duct.) The yaw angle is the angle described by this vaw component of flow and the vertical axis of the stack. The algebraic sign convention is illustrated in Figure 2G-2.

3.24 Yaw Nulling. A procedure in which a Type-S pitot tube or a 3-D probe is rotated about its axis in a stack or duct until a zero differential pressure reading ("yaw null") is obtained. When a Type S probe is yawnulled, the rotational position of its impact port is 90° from the direction of flow in the stack or duct and the  $\Delta$  P reading is zero.

When a 3-D probe is yaw-nulled, its impact pressure port  $(P_1)$  faces directly into the direction of flow in the stack or duct and the differential pressure between pressure ports  $P_2$  and  $P_3$  is zero.

## 4.0 Interferences. [Reserved]

## 5.0 Safety

5.1 This test method may involve hazardous operations and the use of hazardous materials or equipment. This method does not purport to address all of the safety problems associated with its use. It is the responsibility of the user to establish and implement appropriate safety and health practices and to determine the applicability of regulatory limitations before using this test method.

## 6.0 Equipment and Supplies

6.1 Two-dimensional Probes. Probes that provide both the velocity pressure and the yaw angle of the flow vector in a stack or duct, as listed in sections 6.1.1 and 6.1.2, qualify for use based on comprehensive wind tunnel and field studies involving both inter-and intra-probe comparisons by multiple test teams. Each 2-D probe shall have a unique identification number or code permanently marked on the main probe sheath. Each probe shall be calibrated prior to use according to the procedures in section 10. Manufacturer-supplied calibration data shall be used as example information only, except when the manufacturer calibrates the probe as specified in section 10 and provides complete documentation.

6.1.1 Type S (Stausscheibe or reverse type) pitot tube. This is the same as specified in Method 2, section 2.1, except for the following additional specifications that enable the pitot tube to accurately determine the yaw component of flow. For the purposes of this method, the external diameter of the tubing used to construct the Type S pitot tube (dimension D<sub>t</sub> in Figure 2–2 of Method 2) shall be no less than 9.5 mm (3/8 in.). The pitot tube shall also meet the following alignment specifications. The angles  $\alpha_1$ ,  $\alpha_2$ ,  $\beta_1$ , and  $\beta_2$ , as shown in Method 2, Figure 2-3, shall not exceed  $\pm 2^{\circ}$ . The dimensions w and z, shown in Method 2, Figure 2-3 shall not exceed 0.5 mm (0.02 in.).

6.1.1.1 Manual Type S probe. This refers to a Type S probe that is positioned at individual traverse points and yaw nulled manually by an operator.

6.1.1.2 Automated Type S probe. This refers to a system that uses a computer-controlled motorized mechanism to position the Type S pitot head at individual traverse points and perform yaw angle determinations.

6.1.2 Three-dimensional probes used in 2–D mode. A 3–D probe, as specified in sections 6.1.1 through 6.1.3 of Method 2F, may, for the